



**The Seventh Intersessional Meeting of the Bureau of the 16<sup>th</sup> Session of  
the Committee on Science and Technology (CST16)**

**Item I**

**Date:** 22 March 2024

**Working Language:** English

**Working hours:** 11:30 – 13:00, 14:00-16:00

**Venue:** Meeting Room 1511, LEU, UN Campus Bonn, Germany

**– PROVISIONAL AGENDA –**

**I. Adoption of the agenda**

**II. Approach to COP16**

- a. Organization of the CST 16 in COP16
- b. Science in the COP16

**III. Review and update on scientific issues that may benefit COP16 decisions.**

- a. IWG mid-term evaluation on how science will be organized in the UNCCD in the future.
- b. Maximizing STCs participation in COP16.
- c. Improving communication with STCs.
- d. Future arrangements/pathways for the scientific contributions to the UNCCD Strategic Framework and provision of advice on methodological matters related to reporting.
- e. Exploring ways to help ensure the secretariat has the capacity and budget to support the UNCCD science agenda.

**V. Any other business**

**VII. Next meeting**

-----