

## **Decision 36/COP.9**

### **Date and venue of the tenth session of the Conference of the Parties**

*The Conference of the Parties,*

*Recalling* article 22, paragraph 4, of the United Nations Convention to Combat Desertification,

*Recalling also* General Assembly resolution 40/243 of 18 December 1985,

1. *Accepts with gratitude* the generous offer of the Government of the Republic of Korea to host the tenth session of the Conference of the Parties and to meet the related costs;
2. *Decides* that the tenth session of the Conference of the Parties shall be held in Changwon City, Gyeongnam Province, Republic of Korea in autumn 2011;
3. *Requests* the Executive Secretary to consult with the Government of the Republic of Korea with a view to entering into satisfactory arrangements for the Government to host the tenth session of the Conference of the Parties in the Republic of Korea.

*9th plenary meeting  
2 October 2009*