

Decision 40/COP.11

Date and venue of the twelfth session of the Conference of the Parties

The Conference of the Parties,

Recalling article 22, paragraph 4, of the United Nations Convention to Combat Desertification,

Also recalling rule 3 of the rules of procedure,

Further recalling General Assembly resolution 40/243 of 18 December 1985,

1. *Accepts with gratitude* the generous offer of the Government of Turkey to host the twelfth session of the Conference of the Parties and to meet the additional costs;
2. *Decides* that the twelfth session of the Conference of the Parties shall be held in Turkey in 2015;
3. *Requests* the Executive Secretary to consult with the Government of Turkey to prepare for the twelfth session of the Conference of the Parties, including the conclusion of a legally binding agreement at the international level with the Government of Turkey.

*10th plenary meeting
27 September 2013*