

## Decision 33/COP.14

### Date and venue of the fifteenth session of the Conference of the Parties

*The Conference of the Parties,*

*Recalling* article 22, paragraph 4, of the United Nations Convention to Combat Desertification,

*Also recalling* rule 3 of the rules of procedure,

*Further recalling* General Assembly resolution 40/243 of 18 December 1985,

1. *Decides* that the fifteenth session of the Conference of the Parties shall be held in Bonn, Germany, the site of the Convention secretariat, in autumn 2021, or at another venue arranged by the secretariat in consultation with the Bureau of the Conference of the Parties as soon as possible in the event that no Party makes an offer to host that session and meet the additional costs;
2. *Invites* the Executive Secretary, in consultation with the Bureau of the Conference of the Parties, to accommodate any offer from a Party to host the fifteenth session of the Conference of the Parties;
3. *Requests* the Executive Secretary to take the necessary measures to prepare for the fifteenth session of the Conference of the Parties, including the conclusion of a legally binding agreement at the international level with a host country/government.

*14<sup>th</sup> plenary meeting  
13 September 2019*